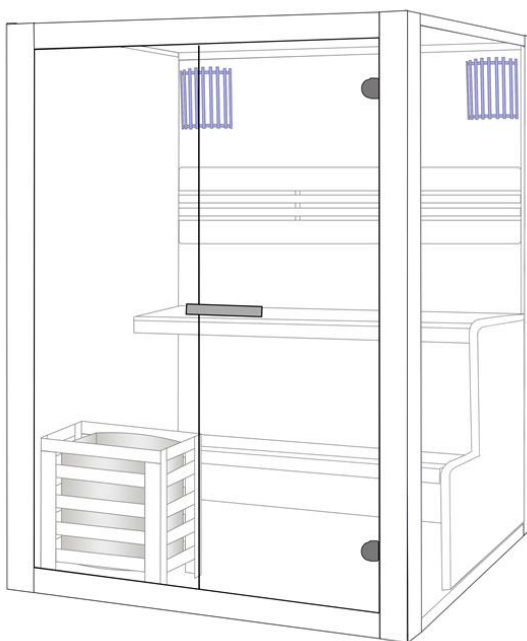


Installation & Operating Instructions

Finnische sauna: J60130 | J61130



FOREWORD

Thank you for purchasing our product!

Please read this manual carefully before assembly and save it.

Write down the Serial number of your sauna on Warranty card on the back cover,
it will be very helpful for our after services.

the Serial number is together with nameplate on outside of sauna rear panel.

1. SAFTY INSTRUCTION

1.1 WARNING

- (1) The sauna must be placed indoors and in a dry condition,
- (2) Sauna heaters must not be sprayed with water,
- (3) Do not take a shower or spray water inside the sauna,
- (4) Do not cover the heaters with towels or clothes to prevent overheating and fire,
- (5) Do not touch the heaters during and shortly after use, there is a risk of burns due to hot parts,
- (6) Installation and repair should be carried out by a qualified electrician.
- (7) The sauna should be switched off and needs a break at the latest 30 minutes after 2 hours' working.

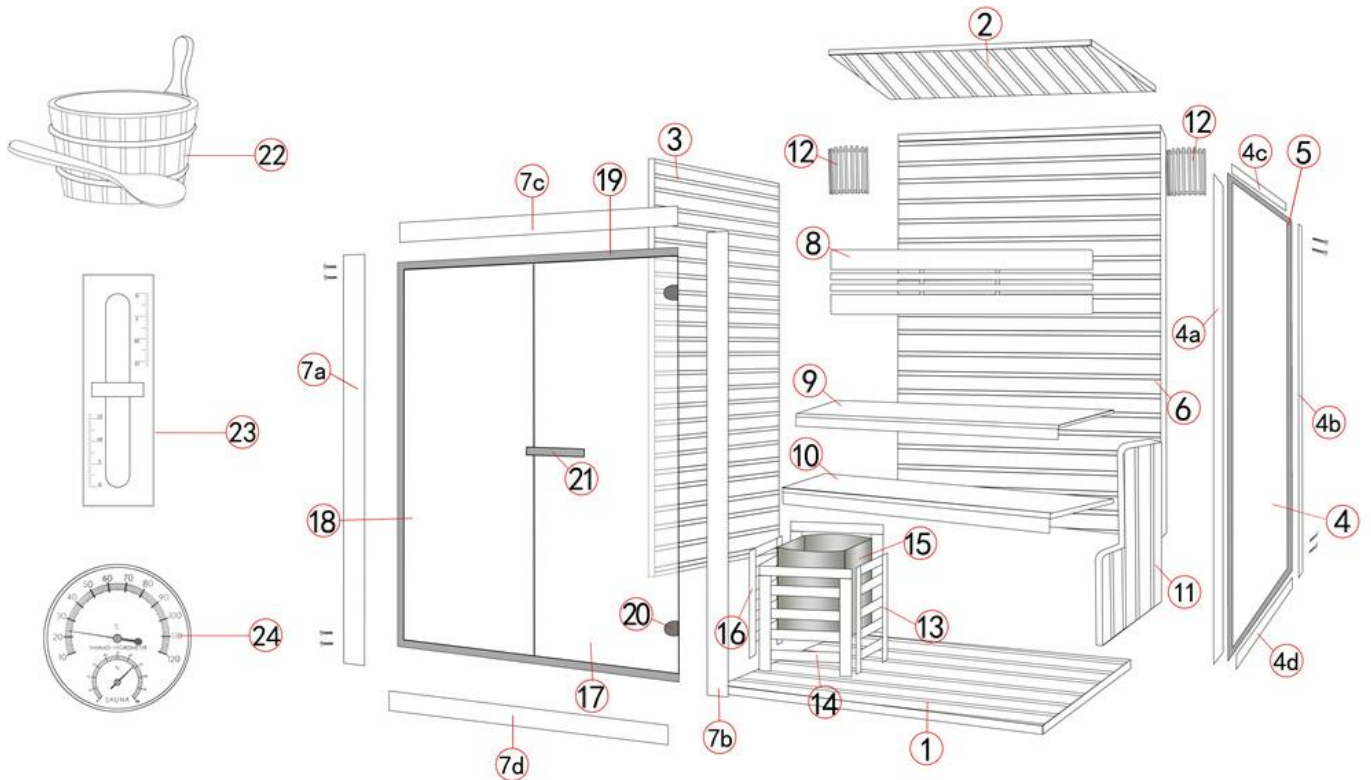
1.2 CAUTION

- (1) Consult a doctor before using the infrared cabin, when you are suffering from an illness or other health problems, especially heart disease or circulatory disorders, or taking medicine.
- (2) Pregnant women and infants prohibited,
- (3) Children over 6 years old can only use the sauna under the supervision of adults,
- (4) If you feel uncomfortable when using the infrared cabin, stop immediately and contact your doctor.

2. TECHNICAL DATA

Modell	J60130 J61130	
Kabinenmaterial	Spruce	
Länge	1300 mm	
Breite (Tiefe)	1200 mm	
Höhe	2000 mm	
Spannung	230V/380V, 50HZ	
Sauna Ofen	Gesamtleistung	3500W

3. PARTLIST



NO.	NAME	QTY
1	Floor panel	1
2	Ceiling panel	1
3	Left panel	1
4	Right glass window	1
4a	Left frame batten of right panel	1
4b	Right frame batten of right panel	1
4c	Upper frame batten of right panel	1
4d	Lower frame batten of right panel	1
5	Fixing battens of right glass	4pcs/set
6	Rear panel	1
7a	Left frame batten of front panel	1
7b	Right frame batten of front panel	1
7c	Upper frame batten of front panel	1
7d	Lower frame batten of front panel	1
8	Backrest	1
9	Upper bench	1
10	Lower bench	1
11	Bench supporting panel	1
12	Lamps	2
13	Front part of oven guard	1
14	Left/Right part of oven guard	1
15	Oven	1

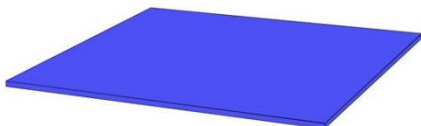
16	Rear part of oven guard	1
17	Glass door	1
18	Front glass window	1
19	Fixing battens of front glass	3pcs/set
20	Hinge	2
21	Door handle	1
22	Bucket & Ladle	1
23	Thermometer	1
24	Sand timer	1
25	Sauna stone	1
26	Glass seal 	1
27	Screw M3.5*30 	32
28	Screw M6*100 	12

4. MONTAGEANLEITUNG

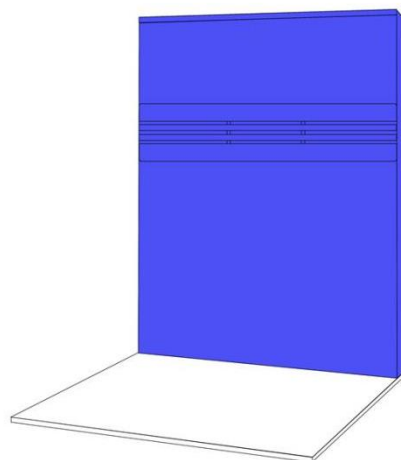
4.1 INSTALLATION SITE

- (1) The flat and firm ground indoor,
- (2) dry and moisture-resistant,
- (3) 230V or 400V power supply with ground wire.

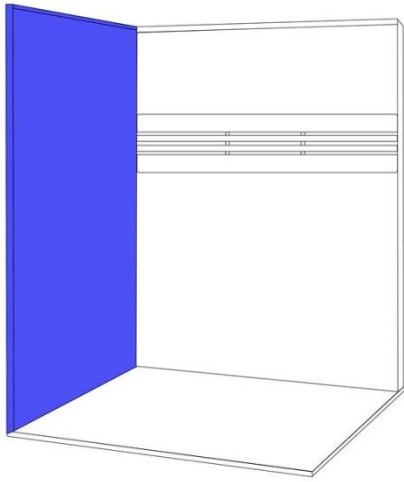
4.2 ASSEMBLY STEPS



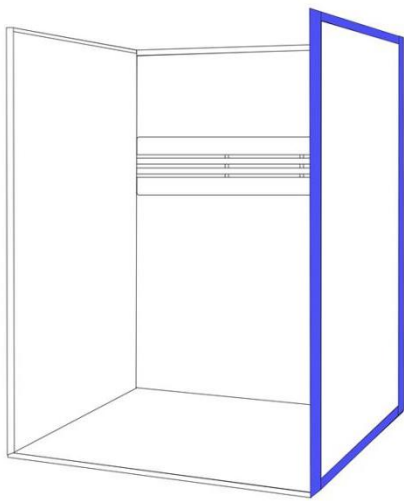
(1) Place Floor panel on the ground.



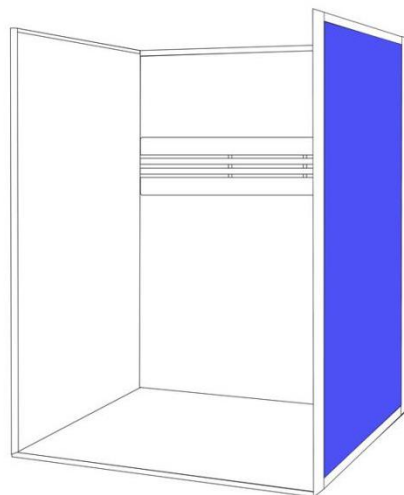
(2) Put Rear panel next to the Floor panel.



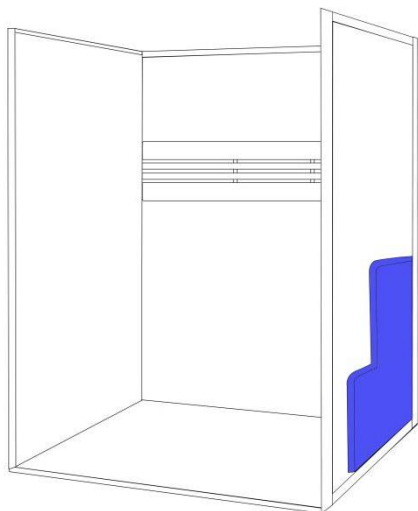
(3) Put Left panel next to Floor panel, and connect it to Rear panel properly with preset Outside buckles.



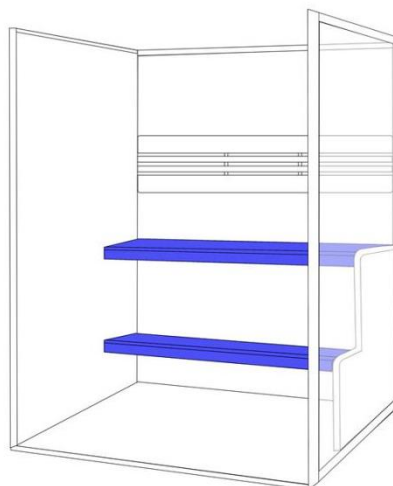
(4) Assemble the frame of right panel with Screws M6*100,
Then install it next to Floor panel, and connect it to rear panel properly with preset Outside buckles.



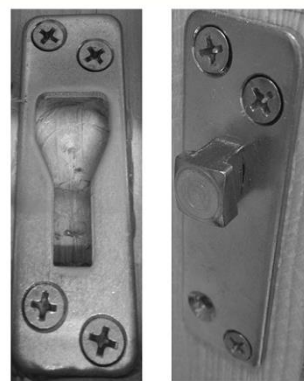
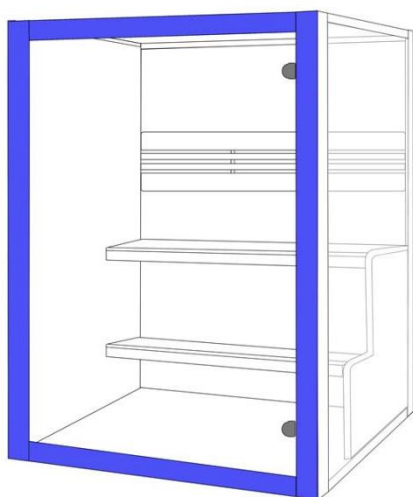
(5) Install the Right glass window with Fixing battens 4pcs/set and Screws M3.5*30



(6) Screw Bench supporting panel to Rear panel and Floor panel with Screws M3.5*30.

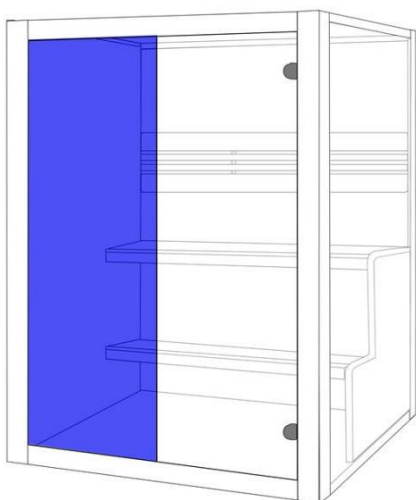


(7) Place Benches on the preset battens of installed panels,

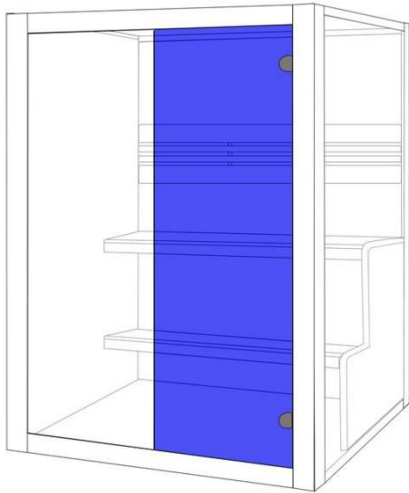


Inside Buckle

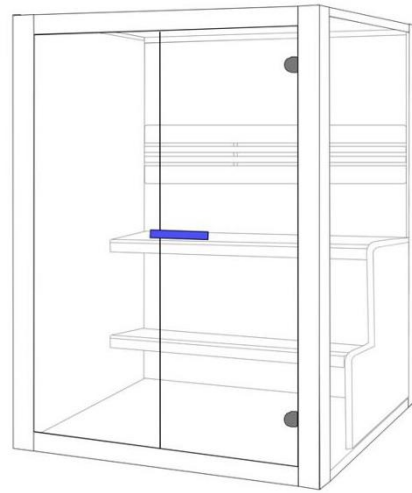
(8) Assemble the frame of front panel with Screws M6*100, then install it next to Floor panel, and connect it to Left/Right panel properly with preset inside buckles.



(9) Install the Front glass window with Fixing battens 3pcs/set and Screws M3.5*30



(10) Install Glass door by screwing the pre-installed hinges to front frame.



(11) Install Door handle.



(12) Assemble Oven guard with Screws M3.5*40.



(13) Install sauna oven on the fence according to oven manual.



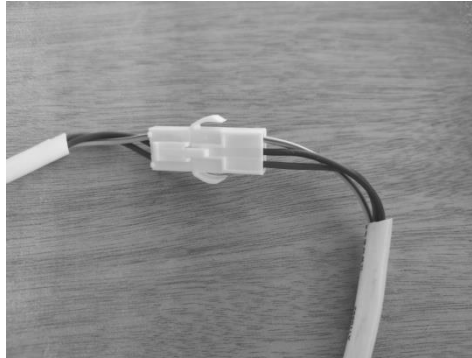
(14) Place Ceiling panel on the installed panels



(15) Install the wooden lamps by preset hooks, and plug in the cable connectors on roof.

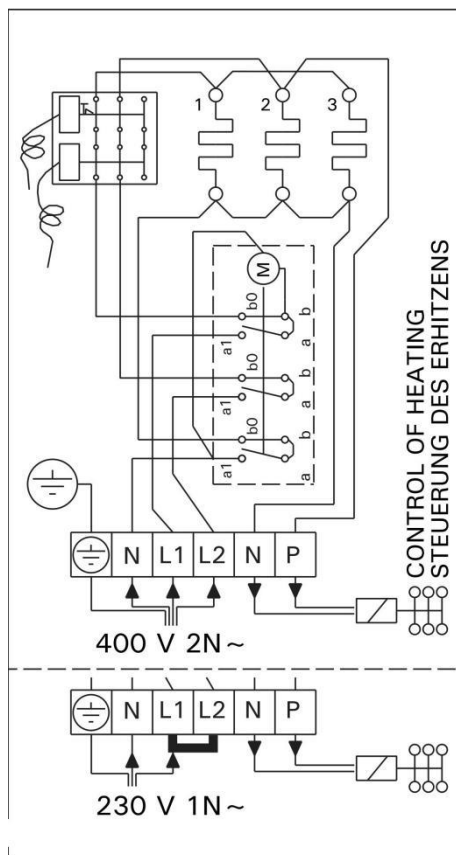
4.3 LAMP CABLE CONNECTION

Make the lamp cables through the preset roof holes, and plug the connectors:



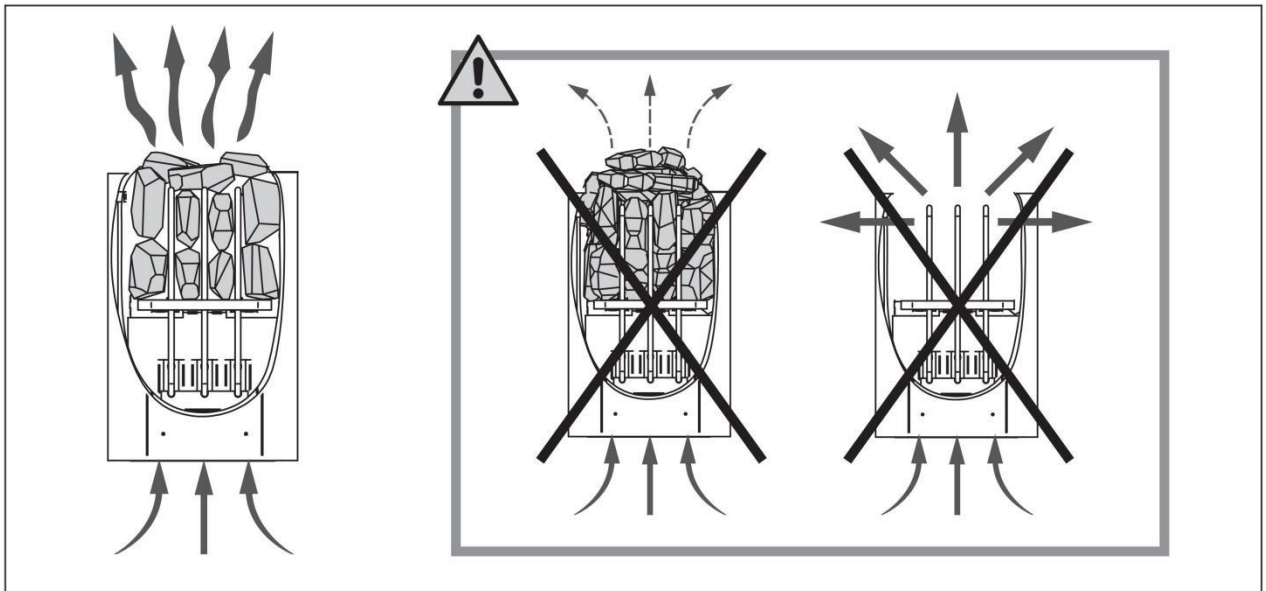
4.4 OVEN CABLE CONNECTION

- (1) Use the rubber cable for the oven: type H07RN-F or its equivalent.
- (2) please read the oven manual carefully before oven cable installation.
- (3) Install the oven cable by an electrician.



4..5 SAUAN STONE

- (1) Wash the sauna stones to make them clean before using.
- (2) Piling the sauna stones in correct way according to oven manual:



4.7 SAUNA ACCESSORIES

- (1) Install thermometer and sand timer on the inside wall.
- (2) Place the bucket and ladle as your wish.

5. SERVICES

5.1 MAINTENANCE

- (1) Clean the cabin with a damp cotton cloth and dry with a clean and dry towel,
- (2) Clean the glass with a window/glass cleaner and a soft cloth,
- (3) Use dry soft cloth to clean glass and get rid of stubborn stains with professional glass cleaner.
- (4) Do not use chemical cleaning agents to clean the cabin,
- (5) Please tighten the screws of the bench and glass every three months, avoid loosening or falling.

5.2 GARANTIEKARTE

Finnische Sauna: J60130 J61130 Holz: Hemlock Strahler: Sauna ofen Nennspannung: 230Volt/380Volt Nennfrequenz: 50Hz	SANOTECHNIK INTERNATIONAL   
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